

**PART NUMBER****PFF36-613****DESCRIPTION****REAR KNUCKLE LOWER TRAILING ARM BUSH****INSTALLATION GUIDE****Contents (parts per pack):**

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|--------------------------------|-----------------------------|
| 4 x Polyurethane Bushes | 1 x PTFE/Silicone Grease |
| 8 x Plated Steel Washers | 4 x Stainless Steel Sleeves |
| 4 x Plated Steel Outer Sleeves | |

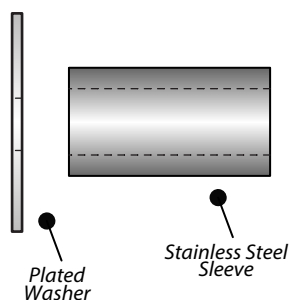
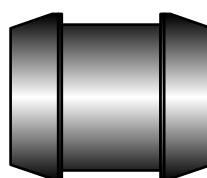
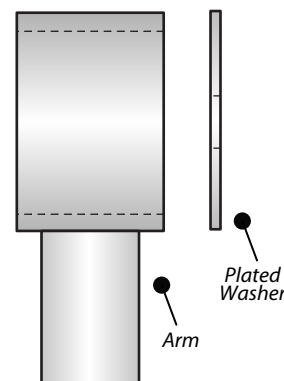
Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Remove the rear knuckle from the vehicle and remove the original bushes.
2. Once removed, clean any dirt and corrosion from the bore of the arm and file off any sharp edges with a rounded file.
3. Press the plated steel outer shells into the arm, leading in from the side with the step as shown in Figure 3. Press until sitting flush to the face of the arm. Try to use something that will avoid scratching the shell where possible.
4. Press the polyurethane bushes into the bore of the outer shell.
5. Apply some of the supplied grease to the bore and end faces of the bush and insert the stainless-steel sleeve.
6. Add the washers to the end of each bush and position this to the vehicle.
7. Refit the knuckle and torque all hardware to manufacturers recommended torque settings.

**PFF36-613***Figure 1**Figure 2**Plated Washer**Stainless Steel Sleeve**PU Bush**Plated Outer Sleeve**Figure 3**Arm**Plated Washer*